

## **Protective Coatings**

EPOMARINE BTD 环氧面漆

**PRODUCT DESCRIPTION** A two pack polyamide cured epoxy finish.

产品简介 是一种双组份聚酰胺固化的环氧面漆。

RECOMMENDED USE

用途

As a finish in epoxy paint systems can be used in steel structure at industrial moderately to

severely corrosive environments. As intermediate coat for high durable topcoat.

用于中等或严酷工业腐蚀环境的钢结构表面,作为环氧涂层系统的面漆使用。也可作为高

性能面漆的中间漆使用。

**FEATURES** Super tough and strong films

产品特性 漆膜强韧

Excellent impact and abrasion resistance properties

极强的耐冲击耐磨损性能

Compatible with epoxy anticorrosive systems

适合同环氧防腐涂料配套

Good workability 良好的施工性能

PHYSICAL PROPERTIES

基本数据

ColorsColors颜色各色

Gloss Semi-Gloss 光泽 亚光

**Volume Solids** 

体积固体份 Flash Point

Greater than 21°C

48%

闪点 21℃以上

 Film thickness
 Dry 30-50 microns/coat
 Wet :63-104microns/coat

 涂装膜厚
 干膜: 30-50 微米/道
 湿膜: 63-104 微米/道

 Theoretical Coverage
 0.107Kg/m²/40 microns

 理论涂覆率
 0.107 千克/平方米/40 微米

Practical coverage depending on surface conditions, environment, applications, etc.

实际涂覆率与表面处理, 外界环境, 施工方法等多种因素有关。

APPLICATION

施工

Application Temperature

5℃-40℃

施工温度

Mixing Combine Base with Hardener, mix thoroughly with power agitator

混合 混合主剂与固化剂,使用动力工具搅拌均匀

 Mixing Ratio
 Base/Hardener=5/1(by weight)

 混合比例
 主剂/固化剂=5/1 (质量比)

 Pot life
 5℃
 20℃
 30℃

 混合使用期
 12hrs
 8hrs
 6hrs





## **Application Methods**

施工方法

Airless spray, air spray, brush and roller 无气喷涂、空气喷涂、刷涂、滚涂

Airless spray 无气喷涂

Nozzle tip 喷嘴尺寸 0.33mm-0.43mm

Nozzle pressure 出口压力 ≥10Mpa

Thinning ratio 稀释比率 0-5% by volume (体积比)

Brush/Roller 刷涂、滚涂

Thinning ratio 稀释比率 5-10% by volume (体积比)

**Thinner** Epomarine Thinner #20

稀释剂 环氧稀释剂#20

温度 5°C 20℃ 30℃ Drying time & Temperature Overcoating interval Surface dry 指触干燥 4hrs 2hrs 1hr 干燥时间&涂装间隔 Touch dry 半硬干燥 30hrs 16hrs 8hrs

Min. interval 最小涂装间隔 30hrs 16hrs 8hrs

Max. interval 最大涂装间隔

**Typical undercoat** EPOMARINE EX-500,or according to the coating system of Cosco Kansai.

适用下涂 环氧漆 EX-500 或参考我司涂装配套

Typical topcoat

适用上涂

贮存

**STORAGE** Store in dry, cool condition and away from sources of heat and ignition. Containers must be kept

tightly closed.

贮存于干燥阴凉的环境中,远离热源及火源。包装桶必须保持封闭。

**Shelf life** 12 months from date of production  $(25^{\circ}C)$ 

贮存期限 自生产之日起 12 个月(25℃)

DISCLAIMER

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